



Dart Hawkesbury  
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Canada

Tel (613) 632-5200

**D2938-2RLC**  
**Job Sheet 167728**



Part No: D2938-2RLC

Job Qty: 2 ea

Part Name: Saddle RH Out, 206



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/6/17

Job Tracking No:

Due Date: 12/8/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation              | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off            |
|-------|------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|---------------------|
|       |                        |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                     |
| 90    | Start up Operation     | 2 Ea  | 12/7/17    | 12/7/17  | 0.00      | 0.00    | Start Up Machining    |           | FK 17-12-2          |
| 100   | CNC Vertical Machining | 2 pcs | 12/7/17    | 12/7/17  | 0.00      | 2.54    | HAAS 1                |           | FK 17-12-4          |
| 110   | Mill Conv              | 2 pcs | 12/7/17    | 12/7/17  | 0.00      | 2.54    | Mill Conv 1           |           | FK 17-12-4          |
| 120   | QC                     | 2 pcs | 12/7/17    | 12/7/17  | 0.00      | 0.00    | QC1                   |           | FK 17-12-4          |
| 130   | QC                     | 2 pcs | 12/7/17    | 12/7/17  | 0.00      | 0.00    | QC8                   |           | FK 17-12-04         |
| 140   | HandFinish             | 2 pcs | 12/7/17    | 12/7/17  | 0.00      | 0.03    | HandFinish1           |           | 2017-12-12 JSL      |
| 150   | SprayPaint             | 2 pcs | 12/8/17    | 12/8/17  | 0.00      | 0.26    | Spray Paint           |           | AB IAN 05-2018      |
| 160   | QC                     | 2 pcs | 12/8/17    | 12/8/17  | 0.00      | 0.00    | QC14                  |           | PD / 11 JAN 10 2018 |
| 170   | Packaging              | 2 pcs | 12/8/17    | 12/8/17  | 0.00      | 0.00    | Packaging3            | STY05     | AT 18-01-8-89       |
| 180   | QC21-SA                | 2 Ea  | 12/8/17    | 12/8/17  | 0.00      | 0.00    | QC21                  |           |                     |

Part Op 120 - QC1- Inspection performed by CMM

Descriptions: 130 - QC8- Inspect parts - second check

140 - Chemical Conversion Coat per QSI005 4.1

160 - QC14- Inspect Spray Paint

170 - Identify as per dwg & Stock Location: \_\_\_\_\_

Prime 138708

Paint 138609

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated | Std Qty |
|-----------------------|----------------|----------|-----------|-----------|---------|
| 90-Start up Operation | D6101-003      | 2        | 18        | 0         | 0       |
|                       | 5016580        |          |           |           |         |

### Part Specifications

Specifications could not be found.

**DART**  
AEROSPACE  
**S016581**

**Dart Aerospace Ltd.**

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**Saddle RH Out, 206**

**PART NO: D2938 – 2RLC**  
**Revision:**  
**Operation: Start up Operation**  
**Change No:**

**Mfg Date: 12/02/17**

**Job No: 167728**



|                                                      |                     |                |
|------------------------------------------------------|---------------------|----------------|
| <b>DART AEROSPACE LTD</b>                            | <b>Work Order:</b>  |                |
| <b>Description:</b> 206 Saddle, Outboard, Right side | <b>Part Number:</b> | <b>D2938-2</b> |
| <b>Inspection Dwg:</b> D2938 Rev. C                  | <b>Page 1 of 1</b>  |                |

Inspect dimensions highlighted on inspection sheet drawing D2938 Rev. C and record below:

|               |       |       |                | Recorded Actual Dimensions |       |   |   |    |      |
|---------------|-------|-------|----------------|----------------------------|-------|---|---|----|------|
| Dim           | Min   | Max   | Go/No Go Gauge | 1                          | 2     | 3 | 4 | By | Date |
| A             | 0.100 | 0.140 |                | .115                       | .114  |   |   |    |      |
| B             | 0.100 | 0.140 |                | .112                       | .112  |   |   |    |      |
| C             | 0.100 | 0.140 |                | .114                       | .115  |   |   |    |      |
| D             | 0.210 | 0.230 |                | .224                       | .227  |   |   |    |      |
| E             | 1.245 | 1.255 |                | 1.250                      | 1.250 |   |   |    |      |
| F             | 1.245 | 1.255 |                | 1.250                      | 1.250 |   |   |    |      |
| G             | 2.495 | 2.505 |                | 2.500                      | 2.500 |   |   |    |      |
| H             | 0.510 | 0.515 |                | .511                       | .511  |   |   |    |      |
| I             | 1.572 | 1.582 |                | 1.577                      | 1.577 |   |   |    |      |
| J             | 2.495 | 2.505 |                | 2.500                      | 2.500 |   |   |    |      |
| K             | 0.257 | 0.262 |                | .259                       | .258  |   |   |    |      |
| L             | 0.312 | 0.317 |                | .313                       | .313  |   |   |    |      |
| M             | 0.235 | 0.240 |                | .238                       | .238  |   |   |    |      |
| N             | 0.100 | 0.140 |                | .120                       | .120  |   |   |    |      |
| O             | 0.540 | 0.560 |                | .548                       | .548  |   |   |    |      |
| P             | 0.490 | 0.510 |                | .501                       | .500  |   |   |    |      |
| Q             | 3.715 | 3.725 |                | 3.720                      | 3.720 |   |   |    |      |
| R             | 2.720 | 2.760 |                | 2.745                      | 2.745 |   |   |    |      |
| S             | 0.240 | 0.270 |                | .255                       | .256  |   |   |    |      |
| T             | 0.100 | 0.180 |                | .135                       | .135  |   |   |    |      |
| U             | 1.625 | 1.635 |                | 1.630                      | 1.630 |   |   |    |      |
| V             | 1.362 | 1.372 |                | 1.367                      | 1.367 |   |   |    |      |
| W             | 0.316 | 0.321 |                | .316                       | .316  |   |   |    |      |
| X             | 1.250 | 1.270 |                | 1.260                      | 1.260 |   |   |    |      |
| Y             | 1.565 | 1.585 |                | 1.575                      | 1.575 |   |   |    |      |
| Z             | 0.178 | 0.198 |                | .188                       | .188  |   |   |    |      |
| AA            |       |       |                |                            |       |   |   |    |      |
| AB            |       |       |                |                            |       |   |   |    |      |
| AC            |       |       |                |                            |       |   |   |    |      |
| AD            |       |       |                |                            |       |   |   |    |      |
| AE            |       |       |                |                            |       |   |   |    |      |
| AF            |       |       |                |                            |       |   |   |    |      |
| AG            |       |       |                |                            |       |   |   |    |      |
| AH            |       |       |                |                            |       |   |   |    |      |
| Accept/Reject |       |       |                | ✓                          | ✓     |   |   |    |      |

|                        |
|------------------------|
| Measured by: <u>FK</u> |
| Date: <u>17-12-3</u>   |

|                         |
|-------------------------|
| Audited by: <u>A.P.</u> |
| Date: <u>17-12-04</u>   |

| Rev | Date     | Change                                           | Revised by | Approved |
|-----|----------|--------------------------------------------------|------------|----------|
| A   |          | New Issue                                        | RF         |          |
| B   | 02.12.12 | Reformat; Added Dim. X-Y, DT8683, DT8686, DT8690 | KJ/RF      |          |
| C   | 07.03.21 | Revised per drawing revision C                   | KJ/JLM     |          |